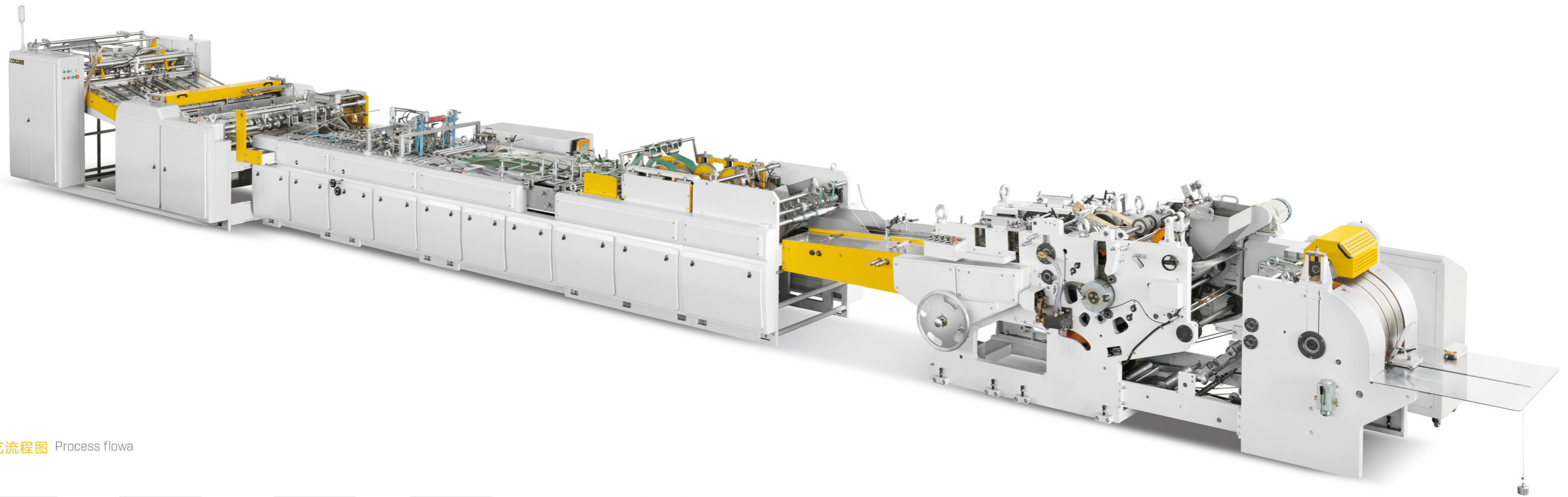


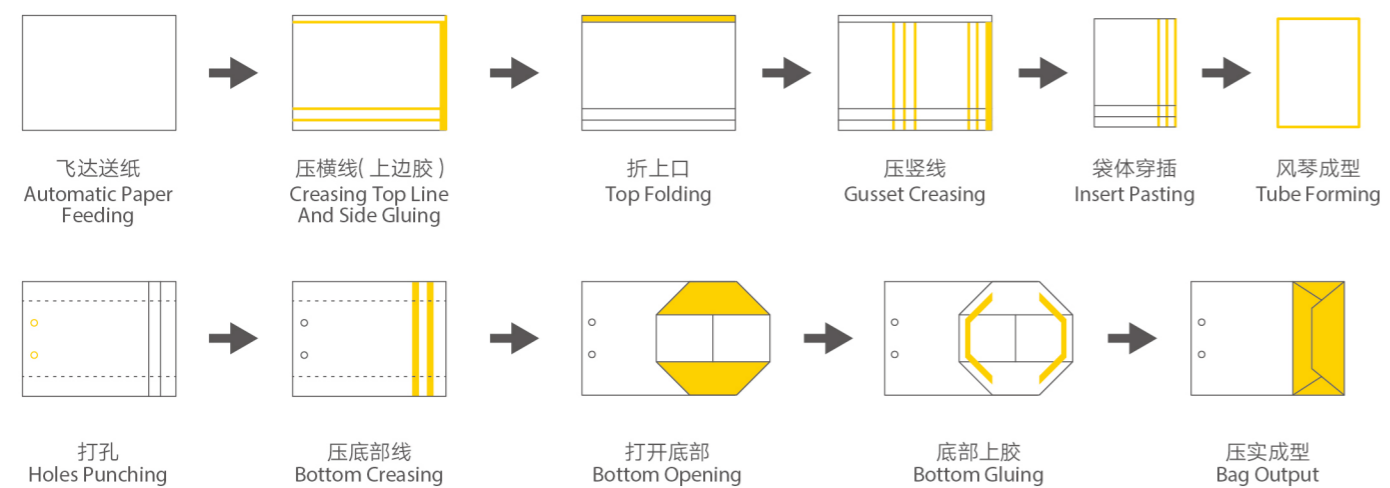
A 系列 | Series 自动纸袋机

220A/350A/450A

Automatic Paper Bag Making Machine Function
With Top Folding And Hole Punching



工艺流程图 Process flowa



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主要技术参数 Main Technical Parameters

型号 Model	KL-220A	KL-350A	KL-450A
袋面宽度 Paper Bag Width	110-240mm/4.72-8.668inch	180-350mm/7.08-13.78 inch	220-450mm/8.66-17.72 inch
原纸宽度 Paper Sheet Width	380-700mm/14.96-27.56 inch	530-1040mm/20.87-40.94 inch	600-1240mm/23.62-48.82 inch
原纸长度 Paper Sheet Length	240-440mm/9.44-17.32 inch	290-600mm/11.42-23.62 inch	320-600mm/12.60-23.62 inch
成筒高度 Paper Tube Length		290-600mm/11.42-23.62 inch	320-600mm/12.60-23.62 inch
A.牛皮纸 克重	A .White / Brown Kraft Paper : 100-200g/m ²	A.White / Brown Kraft Paper : 120-200g/m ²	
B.铜版纸+PP覆膜 克重	B .Art Paper + PP Laminating : 120-230g/m ²	B.White Cardboard + PP Laminating : 157-230g/m ²	
C.白卡纸+PP覆膜 克重		C.White Cardboard + PP Laminating : 150-250g/m ²	
D.灰版纸+PP覆膜 克重		D.Grey Paperboard + PP Laminating : 150-250g/m ²	
建议纸张200克以上需模切		(Recommend that paper thickness above200gsm die cutting before operation)	
胶水类型 Glue Type	水性胶、热熔胶系统	Water Glue/Hot Glue System	
风琴高度 Paper Bag Bottom/gusset	60-120mm/2.36-4.72 inch	70-150mm/2.75-5.90 inch	80-170mm/3.15-6.69 inch
打孔孔距 Punching Hole Spacing	60mm、100mm/2.36 inch、3.94 inch	80mm、120mm/3.15 inch、4.72 inch	100mm、140mm/3.94 inch、5.51 inch
冲孔大小 Punching Hole Diameter	注：打孔孔距可根据实际需要定制，以上为标配孔距 Note: Above punching hole spacing are our standard parameters, which can be customized according to client ' s requirement.	φ4mm、φ5mm、φ6mm/0.16 inch、0.20 inch、0.24 inch	
生产速度 Working Speed	50-85pcs/min	40-75 pcs/min	40-75 pcs/min
设备总功率 Total Power	12KW 380V 50HZ with 4wires 3phases	15KW 380V 50HZ with 4wires 3phases	15KW 380V 50HZ with 4wires 3phases
总重量 Machine Weight	10T	11T	12T
外型尺寸(长x宽x高) Dimension(L × W × H)	14700 × 1930 × 1700mm	15200 × 1930 × 1700mm	15200 × 2100 × 1700mm

注：机械速度由于纸质、克重范围、印刷效果、是否贴合 PP 膜、粘合剂质量、纸张尺寸、气候以及作业车间环境不同而有所差异

Note : The working speed varies with the paper type , paper weight , paper size , paper laminating or not , paper printing quality glue quality , air temperature and workshop environment .